SIDE
80 mm

FRONT
180 mm

SIDE
80 mm

BACK
180 mm

ZIPPER 13 mm (15-28 mm from top)

50 mm

VALVE 22 x 22 mm

OPEN TOP

280 mm

BOTTOM 180 x 80 mm

PACKLUMA Flat bottom coffee bag dieline

180 x 280 x 80 mm (W x H x gusset) · about 500 g (1.1 lb), larger print area

Standard 13 mm zipper · one-way valve on the back

Artwork: CMYK + white ink · scale 1:1 in mm

- Cut line (spot colour "Dieline", do not print)
- Bleed: extend artwork 5 mm past the cut line
- Safe area: keep text and logos 5 mm inside

Template for guidance. Your proof from Packluma is the final reference.