SIDE
100 mm

FRONT
145 mm

SIDE
100 mm

BACK
145 mm

ZIPPER 13 mm (15-28 mm from top)

50 mm

VALVE 22 x 22 mm

OPEN
TOP

335 mm

BOTTOM 145 x 100 mm

PACKLUMA Flat bottom coffee bag dieline

145 x 335 x 100 mm (W x H x gusset) · about 1 kg (2.2 lb)

Standard 13 mm zipper · one-way valve on the back

Artwork: CMYK + white ink · scale 1:1 in mm

- Cut line (spot colour "Dieline", do not print)
- Bleed: extend artwork 5 mm past the cut line
- Safe area: keep text and logos 5 mm inside

Template for guidance. Your proof from Packluma is the final reference.