SIDE
60 mm

FRONT
140 mm

SIDE
60 mm

BACK
140 mm

OPEN
TOP

240 mm

ZIPPER 13 mm (15-28 mm from top)

50 mm

VALVE 22 x 22 mm

BOTTOM 140 x 60 mm

PACKLUMA Flat bottom coffee bag dieline

140 x 240 x 60 mm (W x H x gusset) · about 250 g (8.8 oz), larger print area

Standard 13 mm zipper · one-way valve on the back

Artwork: CMYK + white ink · scale 1:1 in mm

- Cut line (spot colour "Dieline", do not print)
- Bleed: extend artwork 5 mm past the cut line
- Safe area: keep text and logos 5 mm inside

Template for guidance. Your proof from Packluma is the final reference.