SIDE
80 mm

FRONT
130 mm

SIDE
80 mm

BACK
130 mm

OPEN
TOP

210 mm

20 mm

EASY-TEAR ZIPPER 22 mm (20-42 mm from top)

60 mm

VALVE 22 x 22 mm

BOTTOM 130 x 80 mm

PACKLUMA Flat bottom coffee bag dieline

130 x 210 x 80 mm (W x H x gusset) · about 340 g (12 oz)

22 mm easy-tear back zipper (hand filling) · one-way valve on the back

Artwork: CMYK + white ink · scale 1:1 in mm

- Cut line (spot colour "Dieline", do not print)
- Bleed: extend artwork 5 mm past the cut line
- Safe area: keep text and logos 7.5 mm inside

Template for guidance. Your proof from Packluma is the final reference.